SAFETY PRECAUTIONS

GENERAL GUIDELINES

1. When servicing, observe the original lead dress. If a short circuit is found, replace all parts which have been overheated or damaged by the short circuit.
2. After servicing, see to it that all the protective devices such as insulation barriers, insulation papers shields are properly installed.
3. After servicing, make the following leakage current checks to prevent the customer from exposed to shock hazards.

LEAKAGE CURRENT COLD CHECK

1. Unplug the AC cord and connect a jumper between the two prongs on the plug.
2. Measure the resistance value, with an ohm meter, between the jumpered AC plug and each exposed metallic cabinet part on the equipment such as screwheads, connectors, control shafts, etc. When the exposed metallic part has a return path to the chassis, the reading should be between 1MΩ and 5.2MΩ.
   When the exposed metal does not have a return path to the chassis, the reading must be ∞.

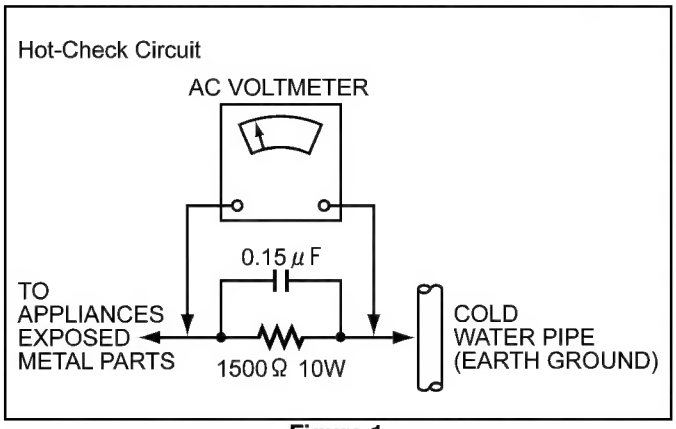

Figure 1

LEAKAGE CURRENT HOT CHECK (See Figure 1)

1. Plug the AC cord directly into the AC outlet.
   Do not use an isolation transformer for this check.
2. Connect a 1.5kΩ, 10W resistor, in parallel with a 1.5μF capacitor, between each exposed metallic part on the set an a good earth ground such as a water pipe, as shown in Figure 1.
3. Use an AC voltmeter, with 1000 ohms/volt or more sensitivity, to measure the potential across the resistor.
4. Check each exposed metallic part, and measure the voltage at each point.
5. Reverse the AC plug in the AC outlet repeat each of the above measurements.
6. The potential at any point should not exceed 0.75 volts RMS. A leakage current tester (Simpson Model 229 equivalent) may be used to make the hot checks, leakage current must not exceed 1/2 milliamp. in case a measurement is outside of the limits specified, there is a possibility of a shock hazard, and the equipment should be repaired and rechecked before it is returned to the customer.

ELECTROSTATICALLY SENSITIVE (ES) DEVICES

Some semiconductor (solid state) devices can be damaged easily by static electricity. Such components commonly are called Electrostatically sensitive (ES) Devices. Examples of typical ES devices are integrated circuits and some field-effect transistors and semiconductor "chip" components. The following techniques should be used to help reduce the incidence of component damage caused by static electricity.

LEAKAGE CURRENT COLD CHECK

1. Immediately before handling any semiconductor component or semiconductor-equipped assembly, drain off any electrostatic charge on your body by touching a known earth ground.
   Alternatively, obtain and wear a commercially available discharging wrist strap device, which should be removed for potential shock reasons prior to applying power to the unit under test.
2. After removing an electrical assembly equipped with ES devices, place the assembly on a conductive surface such as aluminum foil, to prevent electrostatic charge buildup or exposure of the assembly.
3. Use only a grounded tip soldering iron to solder or unsolder ES devices.
4. Use only an anti-static solder removal device classified as "anti-static" can generate electrical charges sufficient to damage ES devices.
5. Do not use freon-propelled chemicals. These can generate electrical charges sufficient to damage ES devices.
6. Do not remove a replacement ES device from its protective package until immediately before you are ready to install it. (most replacement ES devices are packaged with leads electrically shorted together by conductive material).
7. Immediately before removing the protective material from the leads of a replacement ES device, touch the protective material to the chassis or circuit assembly into which the device will be installed.
   CAUTION: Be sure no power is applied to the chassis or circuit, and observe all other safety precautions.
8. Minimize bodily motions when handling unpackaged replacement ES devices. (Otherwise hamless motion such as the brushing together of your clothes fabric or the lifting of your foot from a carpeted floor can generate static electricity sufficient to damage an ES device).

X-RADIATION

WARNING

1. The potential source of X-Radiation in EVF sets is the High Voltage section and the picture tube.
2. When using a picture tube test jig for service, ensure that jig is capable of handling 10kV without causing X-Radiation.

NOTE: It is important to use an accurate periodically calibrated high voltage meter.

3. Measure the High Voltage. The meter (electric type) reading should indicate 2.5kV, ± 0.15kV. if the meter indication is out of tolerance, immediate service and correction is required to prevent the possibility of premature component failure. To prevent an X-Radiation possibility, it is essential to use the specified picture tube.